

Andhra Pradesh State Council of Higher Education

Notations :

- 1.Options shown in green color and with ✓ icon are correct.
- 2.Options shown in red color and with ✗ icon are incorrect.

Question Paper Name :	Metallurgy 20th July 2022 Shift 1
Duration :	120
Total Marks :	120
Display Marks:	No
Share Answer Key With Delivery Engine :	Yes
Calculator :	None
Magnifying Glass Required? :	No
Ruler Required? :	No
Eraser Required? :	No
Scratch Pad Required? :	No
Rough Sketch/Notepad Required? :	No
Protractor Required? :	No
Show Watermark on Console? :	Yes
Highlighter :	No
Auto Save on Console?	Yes
Change Font Color :	No
Change Background Color :	No
Change Theme :	No
Help Button :	No
Show Reports :	No
Show Progress Bar :	No
Is this Group for Examiner? :	No
Examiner permission :	Cant View
Show Progress Bar? :	No

Metallurgy

Section Id :	90030018
Section Number :	1
Mandatory or Optional :	Mandatory
Number of Questions :	120
Section Marks :	120
Enable Mark as Answered Mark for Review and Clear Response :	Yes
Maximum Instruction Time :	0

Question Number : 1 Question Id : 9003002041 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

..... are example of extensive properties.

Options :

1. ✓ mass and volume
2. ✗ volume and pressure
3. ✗ pressure and mass
4. ✗ density and pressure

Question Number : 2 Question Id : 9003002042 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Law of conservation of energy of a system is also known as

Options :

1. ✘ Zeroth law of thermodynamics
2. ✔ First law of thermodynamics
3. ✘ Second law of thermodynamics
4. ✘ Dulong and Petit's law

Question Number : 3 Question Id : 9003002043 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

What are the three primary gas laws?

Options :

1. ✔ Charles' law, Boyle's law and Avogadro's law
2. ✘ Charles' law, Boyle's law and Dulong and Petit's law
3. ✘ Charles' law, Boyle's law and Joule's law
4. ✘ Charles' law, Boyle's law and Regnault's law

Question Number : 4 Question Id : 9003002044 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following quantities is not a property of a system?

Options :

1. ✘ pressure
2. ✘ temperature
3. ✔ heat
4. ✘ specific volume

Question Number : 5 Question Id : 9003002045 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following items is not a path function?

Options :

1. ✔ thermal conductivity
2. ✘ heat
3. ✘ work
4. ✘ kinetic energy

Question Number : 6 Question Id : 9003002046 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

An open system is one in which

Options :

1. ✘ mass does not cross the boundaries of the system, though energy may do so

2. ✘ mass crosses the boundary, but not energy
3. ✘ neither mass nor energy crosses the boundary of the system
4. ✔ both mass and energy cross the boundary of the system

Question Number : 7 Question Id : 9003002047 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The condition of perfect vacuum i.e., absolute zero pressure can be obtained at

Options :

1. ✘ a temperature of 0°C
2. ✔ a temperature of -273.16°C
3. ✘ a temperature of -273°K
4. ✘ under vacuum conditions

Question Number : 8 Question Id : 9003002048 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

An isothermal process is thermodynamic process in which of a system remains constant.

Options :

1. ✘ mass
2. ✔ temperature

3. ✘ volume

4. ✘ density

Question Number : 9 Question Id : 9003002049 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The sequence of four stages in Carnot's cycle are

Options :

1. ✘ Adiabatic expansion - Isothermal expansion - Adiabatic compression – Isothermal compression

2. ✘ Adiabatic compression - Adiabatic expansion - Isothermal expansion - Isothermal compression

3. ✔ Isothermal expansion – Adiabatic expansion -Isothermal compression -Adiabatic compression

4. ✘ Isothermal compression - Isothermal expansion – Adiabatic expansion -Adiabatic compression

Question Number : 10 Question Id : 9003002050 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following is the correct Gibbs equation?

Options :

1. ✘ $\Delta G = \Delta H + T\Delta S$

2. ✔ $\Delta G = \Delta H - T\Delta S$

3. ✘ $\Delta G = \Delta H - 2T\Delta S$

4. ✖ $\Delta G = \Delta H - 3T\Delta S$

Question Number : 11 Question Id : 9003002051 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Ellingham diagram is a plot betweenfor the formation of oxides of metals.

Options :

1. ✖ composition and temperature
2. ✖ stress and strain
3. ✖ composition and pressure
4. ✔ $\Delta_f G^\circ$ and T

Question Number : 12 Question Id : 9003002052 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following statement is incorrect according to heat transfer?

Options :

1. ✔ Heat flow doesn't depend on temperature
2. ✖ A material medium is not necessary for heat transmission
3. ✖ The process of heat transfer is an irreversible process
4. ✖ For heat exchange, a temperature gradient must exist

Question Number : 13 Question Id : 9003002053 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is the rate of heat transfer unit?

Options :

1. Watt
2. Pascal
3. Joule
4. Newton

Question Number : 14 Question Id : 9003002054 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

For conduction heat transfer, the heat energy propagation will be minimal for _____

Options :

1. Copper
2. Air
3. Water
4. Lead

Question Number : 15 Question Id : 9003002055 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response

Time : N.A Think Time : N.A Minimum Instruction Time : 0

The appropriate rate equation for convective heat transfer between a surface and adjacent fluid is prescribed by which law?

Options :

1. ✘ Wein's displacement law
2. ✘ Kirchhoff's law
3. ✔ Newton's law of cooling
4. ✘ Newton's first law

Question Number : 16 Question Id : 9003002056 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Mark the system where heat transfer is given by forced convection

Options :

1. ✘ Heat flow from hot pavement to the surrounding atmosphere
2. ✘ Heat exchange on the outside of cold and warm pipes
3. ✘ Chilling effect of cold wind on a warm body
4. ✔ Fluid passing through the tubes of a condenser and other heat exchange equipment

Question Number : 17 Question Id : 9003002057 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Energy released by a radiating surface is not continuous but is in the form of successive and separate packets of energy called

Options :

1. ✓ Photons
2. ✗ Protons
3. ✗ Electrons
4. ✗ Neutrons

Question Number : 18 Question Id : 9003002058 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which Law states movement of solute from higher concentration to lower concentration across a concentration gradient?

Options :

1. ✓ Fick's First Law
2. ✗ Fick's Second Law
3. ✗ Both 1 and 2
4. ✗ Fick's Third Law

Question Number : 19 Question Id : 9003002059 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response

Time : N.A Think Time : N.A Minimum Instruction Time : 0

In which of the following conditions can the Bernoulli equation not be used?

Options :

1. Viscous flow
2. incompressible fluid
3. steady flow
4. laminar flow

Question Number : 20 Question Id : 9003002060 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The dimension of diffusion coefficient is given by

Options :

1. $M L T^{-2}$
2. $L^2 T^{-1}$
3. $L T^{-1}$
4. $M L^{-2} T$

Question Number : 21 Question Id : 9003002061 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is a unit of dynamic viscosity?

Options :

1. ✘ $[M^1 L^1 T^{-1}]$
2. ✘ $[M^1 L^{-2} T^{-2}]$
3. ✔ $[M^1 L^{-1} T^{-1}]$
4. ✘ $[M^1 L^2 T^{-2}]$

Question Number : 22 Question Id : 9003002062 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The ratio of the limiting force of friction (F) to the normal reaction (R) is known as

Options :

1. ✔ Coefficient of friction
2. ✘ Force of friction
3. ✘ Angle of friction
4. ✘ Both force and angle of friction

Question Number : 23 Question Id : 9003002063 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Froth flotation process is based on

Options :

1. ✘ specific gravity of the particles
2. ✘ magnetic properties of the particles
3. ✘ electrical properties of the particles
4. ✔ wetting properties of the particles

Question Number : 24 Question Id : 9003002064 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The important laws of comminution are

Options :

1. ✔ Kicks, Rittinger and Bonds law
2. ✘ Newtons law
3. ✘ Gy's law
4. ✘ Stokes law

Question Number : 25 Question Id : 9003002065 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In India, the largest reserve of bauxite ore is found in

Options :

1. ✘ Andhra Pradesh

2. ✓ Odisha
3. ✗ Gujarat
4. ✗ Jharkhand

Question Number : 26 Question Id : 9003002066 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The most sensitive unit operation in mineral processing is

Options :

1. ✗ Concentration
2. ✓ Comminution
3. ✗ Dewatering
4. ✗ Storage and handling

Question Number : 27 Question Id : 9003002067 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Indicate the most important industrial iron ore.

Options :

1. ✗ bauxite
2. ✗ chalcopyrite
3. ✓ hematite

4. ✘ sphalerite

Question Number : 28 Question Id : 9003002068 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the wrong statement.

Options :

1. ✘ Magnetic separation method can be employed to treat both dry & wet ores
2. ✘ Gyrotory crusher is used for coarse crushing
3. ✘ Screens are of stationary, moving and vibratory types

Reduction ratio in crushing operation is defined as the ratio of minimum feed size to

4. ✔ the maximum product size

Question Number : 29 Question Id : 9003002069 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Unit operations involved in iron ore beneficiation are

Options :

1. ✔ crushing – screening - washing
2. ✘ drying – calcination – magnetic concentration
3. ✘ washing – agglomeration - calcination

4. ✘ crushing - magnetic concentration - calcination

Question Number : 30 Question Id : 9003002070 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the most important method for sizing the mineral particles.

Options :

1. ✔ screening
2. ✘ agglomeration
3. ✘ calcination
4. ✘ distillation

Question Number : 31 Question Id : 9003002071 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Steel can't be produced in cupola due to

Options :

1. ✘ high carbon pick up
2. ✘ melting temperature can't be obtained
3. ✘ sulfur can't be reduced
4. ✔ all above

Question Number : 32 Question Id : 9003002072 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The product from blast furnace is called

Options :

1. ✘ Cast Iron
2. ✘ Wrought Iron
3. ✔ Pig Iron
4. ✘ Steel

Question Number : 33 Question Id : 9003002073 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which furnace is not used for melting aluminium?

Options :

1. ✔ electric arc furnace
2. ✘ pot furnace
3. ✘ induction furnace
4. ✘ crucible furnace

Question Number : 34 Question Id : 9003002074 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response

Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is not a purpose of fluxing and flushing of aluminium alloy?

Options :

1. ✘ separation of dross from melt
2. ✔ removal of dissolved oxygen
3. ✘ removal of dissolved hydrogen
4. ✘ removal of dross entrapped

Question Number : 35 Question Id : 9003002075 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is not an ore of copper?

Options :

1. ✘ malachite
2. ✘ azurite
3. ✘ cuprite
4. ✔ galena

Question Number : 36 Question Id : 9003002076 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which method is used to extract copper from sulphide ores?

Options :

1. froth flotation
2. leaching
3. screening
4. mechanical agitation

Question Number : 37 Question Id : 9003002077 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Smelting is done to eradicate unwanted materials like to the fullest extent possible.

Options :

1. copper
2. copper and gangue minerals
3. sulfur
4. sulfur and gangue minerals

Question Number : 38 Question Id : 9003002078 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify magnesium ore from the following

Options :

1. ✘ magnetite
2. ✘ hematite
3. ✔ magnesite
4. ✘ limonite

Question Number : 39 Question Id : 9003002079 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

..... is a process used to extract magnesium from its ores.

Options :

1. ✘ Nitride
2. ✘ Farnsworth process
3. ✔ Ferrosilicon process
4. ✘ Mows process

Question Number : 40 Question Id : 9003002080 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The main raw material for manufacture of silicon carbide refractories is

Options :

1. ✘ Corundum
2. ✔ Carborundum
3. ✘ Bauxite
4. ✘ Periclase

Question Number : 41 Question Id : 9003002081 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Spalling of a refractory means its

Options :

1. ✘ Softening
2. ✔ Fracture due to uneven expansion at high temperature
3. ✘ Resistance to compressive loads
4. ✘ Resistance to chemical action of gases and molten fluxes

Question Number : 42 Question Id : 9003002082 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Continuous casting process is used to produce

Options :

1. ✘ machine beds
2. ✔ billets and slabs
3. ✘ crank shafts
4. ✘ bearings and bushes

Question Number : 43 Question Id : 9003002083 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Argon oxygen decarburization (AOD) is a process primarily used in making.

Options :

1. ✔ stainless steel
2. ✘ cast iron
3. ✘ nickel
4. ✘ tungsten

Question Number : 44 Question Id : 9003002084 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the correct statement.

Options :

Desulphurization is achieved by having a low lime concentration in the slag and a low

1. ✘ oxygen activity in the metal bath.

Desulphurization is achieved by having a high lime concentration in the slag and a

2. ✘ high oxygen activity in the metal bath.

Desulphurization is achieved by having a low lime concentration in the slag and a high

3. ✘ oxygen activity in the metal bath.

Desulphurization is achieved by having a high lime concentration in the slag and a low

4. ✔ oxygen activity in the metal bath.

Question Number : 45 Question Id : 9003002085 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Aluminium has ----- crystal structure.

Options :

1. ✘ S.C.
2. ✘ B.C.C.
3. ✔ F.C.C.
4. ✘ H.C.P.

Question Number : 46 Question Id : 9003002086 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response

Time : N.A Think Time : N.A Minimum Instruction Time : 0

Coordination number in face centered cubic crystal structure is

Options :

1. ✘ 10
2. ✔ 12
3. ✘ 16
4. ✘ 24

Question Number : 47 Question Id : 9003002087 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the bond associated with NaCl.

Options :

1. ✘ van der Waals bond
2. ✘ Covalent bond
3. ✘ Metallic bond
4. ✔ Ionic bond

Question Number : 48 Question Id : 9003002088 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Pearlite is a two-phased, lamellar structure composed of alternating layers of

Options :

1. ferrite and cementite
2. ferrite and ledeburite
3. cementite and ledeburite
4. austenite and cementite

Question Number : 49 Question Id : 9003002089 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following is the hardest phase?

Options :

1. ferrite
2. pearlite
3. austenite
4. martensite

Question Number : 50 Question Id : 9003002090 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

What is the percentage of carbon in mild steel?

Options :

1. ✘ 0.8 to 1.6
2. ✘ less than 0.05
3. ✔ 0.05 to 0.3
4. ✘ 0.4 to 0.8

Question Number : 51 Question Id : 9003002091 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Indicate the percentage of carbon that differentiate steel and cast iron.

Options :

1. ✘ 0.8
2. ✔ 2.0
3. ✘ 4.3
4. ✘ 6.7

Question Number : 52 Question Id : 9003002092 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Binary phase diagram is drawn between and

Options :

1. ✔ composition, temperature

2. ✖ temperature, time
3. ✖ composition, stress
4. ✖ stress, strain

Question Number : 53 Question Id : 9003002093 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the correct statement.

Options :

Annealing involves heating the steel to just above its upper critical point, soaked for

1. ✖ a short period then allowed to cool in air.

Normalizing involves heating the steel to just above its upper critical point, soaked for

2. ✔ a short period then allowed to cool in air.

Hardening involves heating the steel to just above its upper critical point, soaked for

3. ✖ a short period then allowed to cool in air.

Tempering involves heating the steel to just above its upper critical point, soaked for

4. ✖ a short period then allowed to cool in air.

Question Number : 54 Question Id : 9003002094 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

As per the Gibbs phase rule for general system, for a one component system with one phase, the number of degrees of freedom is

Options :

1. ✘ 0

2. ✔ 2

3. ✘ 4

4. ✘ 6

Question Number : 55 Question Id : 9003002095 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

What are the phases present between liquidus and solidus lines?.

Options :

1. ✘ liquid phase

2. ✘ solid phase

3. ✔ liquid and solid phase

4. ✘ none of the above

Question Number : 56 Question Id : 9003002096 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In general eutectoid reaction, transforms to

Options :

1. ✘ liquid, solid
2. ✘ liquid, two solids
3. ✘ solid, solid
4. ✔ solid, two new solids

Question Number : 57 Question Id : 9003002097 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Melting point of aluminium in degree centigrade is equal to:

Options :

1. ✔ 660
2. ✘ 985
3. ✘ 1085
4. ✘ 1539

Question Number : 58 Question Id : 9003002098 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the correct expression for Bragg law

Options :

1. $n \lambda = 2d \sin \theta$
2. $n \lambda = 2d \sin 2\theta$
3. $n \lambda = d \sin \theta$
4. $n \lambda = 2 \sin \theta$

Question Number : 59 Question Id : 9003002099 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

X-ray diffraction is a powerful tool widely used in research and industry for characterization of

Options :

1. solid solutions
2. crystallite size and shape
3. crystal orientation
4. above all

Question Number : 60 Question Id : 9003002100 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which alloying element makes steel into stainless steel?

Options :

1. C

2. ✓ Cr

3. ✗ Al

4. ✗ Si

Question Number : 61 Question Id : 9003002101 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is used in electron microscope?

Options :

1. ✗ electron beams

2. ✗ magnetic fields

3. ✗ light waves

4. ✓ electron beams and magnetic fields

Question Number : 62 Question Id : 9003002102 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following carbides are used for cutting tools?

Options :

1. ✗ Silicon carbide

2. ✓ Tungsten carbide

3. ✘ Vanadium carbide
4. ✘ Chromium carbide

Question Number : 63 Question Id : 9003002103 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following does not combine with fiber to give composites?

Options :

1. ✘ metals
2. ✘ ceramics
3. ✔ non-metals
4. ✘ polymers

Question Number : 64 Question Id : 9003002104 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The electrical and electronic materials are classified into

Options :

1. ✘ conducting materials
2. ✘ dielectric materials
3. ✘ magnetic materials

4. all above

Question Number : 65 Question Id : 9003002105 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The best material for making permanent magnets is

Options :

1. aluminium
2. soft iron
3. alnico
4. copper

Question Number : 66 Question Id : 9003002106 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which material is used to make LDR for higher end requirements?

Options :

1. cadmium sulfide
2. lead selenide
3. zinc sulfide
4. copper sulfide

Question Number : 67 Question Id : 9003002107 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

..... is the ability of a body to absorb energy in the plastic range.

Options :

1. toughness
2. elasticity
3. strain
4. resilience

Question Number : 68 Question Id : 9003002108 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

..... material has identical properties in all directions.

Options :

1. elastic
2. plastic
3. isotropic
4. homogeneous

Question Number : 69 Question Id : 9003002109 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is a point defect in crystals?

Options :

1. ✘ edge dislocation
2. ✔ interstitialcies
3. ✘ grain boundaries
4. ✘ cracks

Question Number : 70 Question Id : 9003002110 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In screw dislocation, the Burger's vector lies _____ to the dislocation line.

Options :

1. ✘ perpendicular
2. ✔ parallel
3. ✘ at an angle
4. ✘ sideways

Question Number : 71 Question Id : 9003002111 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the correct statement.

Options :

1. ✘ Nickel can form interstitial solid solution.
2. ✔ Carbon can form interstitial solid solution.
3. ✘ Copper can form interstitial solid solution.
4. ✘ Silver can form interstitial solid solution.

Question Number : 72 Question Id : 9003002112 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is not a strengthening mechanism?

Options :

1. ✘ grain size reduction
2. ✘ solid solution strengthening
3. ✘ strain hardening
4. ✔ grain size increment

Question Number : 73 Question Id : 9003002113 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Hall-Petch equation gives the relation between grain size and _____

Options :

1. ✘ toughness

2. ✘ ductility
3. ✔ yield strength
4. ✘ tensile strength

Question Number : 74 Question Id : 9003002114 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Ultimate tensile strength means?

Options :

1. ✘ minimum stress that a material can withstand while being stretched or pulled before breaking
2. ✘ maximum temperature that a material can withstand while being stretched or pulled before breaking
3. ✔ maximum stress that a material can withstand while being stretched or pulled before breaking
4. ✘ minimum temperature that a material can withstand while being stretched or pulled before breaking

Question Number : 75 Question Id : 9003002115 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which material doesn't show fatigue limit?

Options :

1. ✘ Titanium alloys

2. ✓ Aluminium
3. ✗ Stainless steel
4. ✗ High Strength Steel

Question Number : 76 Question Id : 9003002116 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Fatigue fracture consists _____

Options :

1. ✓ striations
2. ✗ strains
3. ✗ cleavage
4. ✗ cracks

Question Number : 77 Question Id : 9003002117 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is a slow rise of plastic deformation under the action of shear stresses when it is below the yield strength of the material?

Options :

1. ✗ brittle fracture
2. ✗ ductile fracture

3. ✓ creep

4. ✗ fatigue

Question Number : 78 Question Id : 9003002118 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Above what temperature is the phenomenon of creep important in steel?

Options :

1. ✗ 200 °C

2. ✓ 300 °C

3. ✗ 500 °C

4. ✗ 600 °C

Question Number : 79 Question Id : 9003002119 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The tendency of brittle fracture increases with

Options :

1. ✗ increase in temperature

2. ✓ increase in strain rate

3. ✗ decrease in strain rate

4. ✘ it does not depend on temperature or strain rate

Question Number : 80 Question Id : 9003002120 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following is related to brittle fracture?

Options :

1. ✘ Laundau theory
2. ✘ Dirac hole theory
3. ✘ Valence bond theory
4. ✔ Griffith's theory

Question Number : 81 Question Id : 9003002121 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Rockwell test utilizes _____ a measure of hardness.

Options :

1. ✘ load
2. ✔ depth of indentation
3. ✘ diameter of indentation
4. ✘ time of loading

Question Number : 82 Question Id : 9003002122 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

What is the unit of fracture toughness?

Options :

1. ✘ MPa
2. ✔ $\text{MPa}\sqrt{\text{m}}$
3. ✘ MPam
4. ✘ MPam^2

Question Number : 83 Question Id : 9003002123 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The brittle fracture is not observed in _____

Options :

1. ✘ BCC
2. ✔ FCC
3. ✘ HCP
4. ✘ SC

Question Number : 84 Question Id : 9003002124 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response

Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following exhibit brittle fracture?

Options :

1. cast iron
2. mild steel
3. aluminium
4. copper

Question Number : 85 Question Id : 9003002125 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Below which point does fatigue occur?

Options :

1. ultimate strength
2. fracture point
3. yield point
4. elastic limit

Question Number : 86 Question Id : 9003002126 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The ability of a metal workpiece to undergo plastic deformation without being damaged is known as _____

Options :

1. formability
2. stiffness
3. resilience
4. yield strength

Question Number : 87 Question Id : 9003002127 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A member is said to be under torsion when it is subjected to

Options :

1. axial tensile force
2. axial compressive force
3. moment about the axis
4. bending force

Question Number : 88 Question Id : 9003002128 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The Charpy specimen for impact test has a square cross section of

Options :

1. 10 x 10 mm and contains a 30° V notch, 2 mm deep with a 0.25 root radius

2. ✘ 10 x 10 mm and contains a 35° V notch, 2 mm deep with a 0.25 root radius
3. ✘ 10 x 10 mm and contains a 40° V notch, 2 mm deep with a 0.25 root radius
4. ✔ 10 x 10 mm and contains a 45° V notch, 2 mm deep with a 0.25 root radius

Question Number : 89 Question Id : 9003002129 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following exhibit high damping capacity?

Options :

1. ✘ steel
2. ✘ bronze
3. ✘ brass
4. ✔ cast iron

Question Number : 90 Question Id : 9003002130 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

How does pattern vary in size with casting?

Options :

1. ✔ Pattern is larger in size
2. ✘ Casting is larger in size

- 3. ✘ Both have same size
- 4. ✘ Size depends on other factors

Question Number : 91 Question Id : 9003002131 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The liquid metal that runs through the channels without friction in the mould obeys theorem.

Options :

- 1. ✔ Bernoulli's theorem
- 2. ✘ Clausius theorem
- 3. ✘ Helmholtz's theorem
- 4. ✘ Carnot's theorem

Question Number : 92 Question Id : 9003002132 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Defects caused by the chilling of the casting are known as

Options :

- 1. ✘ hot tears
- 2. ✔ hot spots

3. ✘ shrinkage cavity
4. ✘ swell

Question Number : 93 Question Id : 9003002133 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following synthetic resins are used for mixing with sand in shell moulding?

Options :

1. ✘ fiber glass resins
2. ✘ epoxy resins
3. ✔ thermosetting resins
4. ✘ Kevlar

Question Number : 94 Question Id : 9003002134 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

For melting cast iron in a foundry, ----- furnace is used.

Options :

1. ✔ cupola
2. ✘ rocking arc

- 3. ✘ electric arc
- 4. ✘ blast

Question Number : 95 Question Id : 9003002135 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following components is mainly manufactured by metal forging?

Options :

- 1. ✘ piston
- 2. ✘ engine block
- 3. ✔ connecting rod
- 4. ✘ crankcase

Question Number : 96 Question Id : 9003002136 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In two high rolling mill, what is the direction of rolling of the two rollers?

Options :

- 1. ✘ stationary-anticlockwise
- 2. ✘ anticlockwise-anticlockwise
- 3. ✘ clockwise-clockwise

4. clockwise-anticlockwise

Question Number : 97 Question Id : 9003002137 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Identify the correct extrusion process by which toothpaste tubes are made.

Options :

1. direct extrusion
2. indirect extrusion
3. hydrostatic extrusion
4. continuous extrusion

Question Number : 98 Question Id : 9003002138 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which defect takes place if the reduction per pass is very low during rolling?

Options :

1. zipper cracks
2. folds
3. laminations
4. alligatoring

Question Number : 99 Question Id : 9003002139 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The cracking occurring during the hydrostatic extrusion at low temperature is known as

Options :

1. ✘ crater effect
2. ✘ chevron effect
3. ✔ bamboo effect
4. ✘ earing defect

Question Number : 100 Question Id : 9003002140 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following is a solid-state joining process?

Options :

1. ✘ Gas tungsten arc welding
2. ✘ Resistance spot welding
3. ✔ Friction welding
4. ✘ Submerged arc welding

Question Number : 101 Question Id : 9003002141 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Submerged Arc Welding is situated only for _____ position welding.

Options :

1. vertical
2. overhead
3. flat
4. inclined

Question Number : 102 Question Id : 9003002142 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which of the following types of fuel gas is commonly used in gas welding?

Options :

1. acetylene
2. coal gas
3. biogas
4. methane

Question Number : 103 Question Id : 9003002143 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Process of forming metal powder by directing molten metal through an orifice and
subjecting it to a jet of high pressure fluid is known as

Options :

1. ✓ atomization
2. ✗ reduction
3. ✗ crushing
4. ✗ electrolysis

Question Number : 104 Question Id : 9003002144 Display Question Number : Yes Is Question Mandatory : No Calculator : None Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Various stages in powder metallurgy process are

- i) preparation of powder ii) Grading of powder
iii) Compacting of powder iv) Sintering

The correct sequence is

Options :

1. ✗ iii, i, ii, iv
2. ✗ i, iii, ii, iv
3. ✗ ii, i, iii, iv
4. ✓ i, ii, iii, iv

Question Number : 105 Question Id : 9003002145 Display Question Number : Yes Is Question Mandatory : No Calculator : None

Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following is a powder metallurgy product?

Options :

1. ✘ connecting rod
2. ✔ tungsten carbide tool
3. ✘ machine bed
4. ✘ cylinder block

**Question Number : 106 Question Id : 9003002146 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Identify the correct sintering temperature range for aluminium and its alloys.

Options :

1. ✘ 100°C - 150°C
2. ✘ 150°C - 200°C
3. ✔ 400°C - 500°C
4. ✘ 600°C - 700°C

**Question Number : 107 Question Id : 9003002147 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Which of the following methods of NDT requires leak proofing of casting before inspection?

Options :

1. ✘ impact test
2. ✘ visual inspection
3. ✘ sound test
4. ✔ pressure test

Question Number : 108 Question Id : 9003002148 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Which one of the following methods of inspection uses high frequency of sound waves for the detection of flaws in the castings?

Options :

1. ✘ penetrant test
2. ✘ radiography
3. ✘ pressure test
4. ✔ ultrasonic inspection

Question Number : 109 Question Id : 9003002149 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

In which type of test the capillary action principle is used?

Options :

1. ✘ Probe test
2. ✘ Bend liquid test
3. ✘ Dye penetrant test
4. ✔ Ultrasonic test

Question Number : 110 Question Id : 9003002150 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

A material can be magnetic particle tested if

Options :

1. ✔ material is ferromagnetic
2. ✘ material is non ferrous
3. ✘ thermally conductive
4. ✘ electrical resistive

Question Number : 111 Question Id : 9003002151 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If $f(x, y) = \begin{cases} \frac{-xy}{x^2+y^2} & (x, y) \neq (0,0) \\ 0 & (x, y) = (0,0) \end{cases}$, then which of the following is true?

Options :

1. ✓ $f_x(0,0), f_y(0,0)$ exists but $f(x, y)$ is not continuous at $(0,0)$.
2. ✗ $f(x, y)$ is continuous at $(0,0)$ but both $f_x(0,0), f_y(0,0)$ do not exist.
3. ✗ $f(x, y)$ is continuous at $(0,0)$ and also both $f_x(0,0), f_y(0,0)$ exist.
4. ✗ $f(x, y)$ is not continuous at $(0,0)$ and also $f_x(0,0)$ do not exist.

Question Number : 112 Question Id : 9003002152 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The coefficients b_n in the half-range Sine series of $f(x) = \begin{cases} 4 & \text{if } 0 < x < \frac{\pi}{2} \\ 0 & \text{if } \frac{\pi}{2} < x < \pi \end{cases}$ are

Options :

1. ✗ $\frac{1}{n\pi} \left(1 - \cos \frac{n\pi}{2}\right), n = 1, 2, \dots$
2. ✓ $\frac{8}{n\pi} \left(1 - \cos \frac{n\pi}{2}\right), n = 1, 2, \dots$
3. ✗ $\frac{1}{\pi} \left(1 - \cos \frac{n\pi}{2}\right), n = 1, 2, \dots$
4. ✗ $\frac{8}{\pi} \left(1 - \cos \frac{n\pi}{2}\right), n = 1, 2, \dots$

Question Number : 113 Question Id : 9003002153 Display Question Number : Yes Is Question Mandatory : No Calculator : None
 Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

The value of $\oint_C x^2 dy + y^2 dx$ (where C is the triangle bounded by the lines $x = 0$, $x + y = 1$ and $y = 0$) is

Options :

1. ✓ 0

2. ✗ 1

3. ✗ -1

4. ✗ 2

Question Number : 114 Question Id : 9003002154 Display Question Number : Yes Is Question Mandatory : No Calculator : None
 Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If X is Poisson random variable with mean 3, then $P\{|X - 3| < 1\}$ is

Options :

1. ✗ $\frac{27e^{-3}}{2}$

2. ✓ $\frac{9e^{-3}}{2}$

3. ✗ $\frac{3e^{-3}}{2}$

4. ✗ $\frac{e^{-3}}{6}$

**Question Number : 115 Question Id : 9003002155 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

Let X be a normal random variable with unknown mean μ and variance.

If $P[X \leq 40] = 0.0668$ and $P[X > 89] = 0.0228$, then μ and σ are
(use $\Phi(-1.5) = 0.0668$ and $\Phi(2.0) = 0.9772$ from standard normal table)

Options :

1. ✘ 54, 14

2. ✘ 51, 22

3. ✔ 61, 14

4. ✘ 61, 18

**Question Number : 116 Question Id : 9003002156 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0**

The operation count of the following algorithm

```

do i = 1, n
do k = 1, n
val = val + C(i, k) * B(k, i)
end
do j = 1, i
A(i, j) = C(i, j) + B(i, j) * val
end
val = 0
end

```

(where A, B and C are $n \times n$ matrices) is

Options :

1. ✘ $n^2 + n$
2. ✘ $2n^2 - n$
3. ✔ $3n^2 + n$
4. ✘ $2n^2 + 1$

Question Number : 117 Question Id : 9003002157 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Solution of Initial value problem $\frac{dy}{dx} + 3y = \sin x ; y\left(\frac{\pi}{2}\right) = 0.3$ is

Options :

1. ✘ $0.3 \sin x + 0.1 \cos x$
2. ✔ $0.3 \sin x - 0.1 \cos x$
3. ✘ $0.3 \cos x - 0.1 \sin x + e^{-3x}$
4. ✘ $0.3 \sin x - 0.1 \cos x + e^{-3x}$

Question Number : 118 Question Id : 9003002158 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If the Laplace transform of a function $f(x)$ is given by $\frac{s+3}{(s+1)(s+2)}$, then $f(0)$ is

Options :

1. ✘ -1
2. ✘ 2
3. ✘ 0
4. ✔ 1

Question Number : 119 Question Id : 9003002159 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

Consider the system of equations $AX = 0$, where A is a 2×3 matrix. Then it must be true that:

Options :

1. ✓ There exists a non-zero solution.
2. ✗ There are at least two linearly independent solutions.
3. ✗ Any solution $X = (x_1, x_2, x_3)^T$ satisfies $x_1 + x_2 + x_3 = 0$
4. ✗ Any two solutions are linearly dependent.

Question Number : 120 Question Id : 9003002160 Display Question Number : Yes Is Question Mandatory : No Calculator : None
Response Time : N.A Think Time : N.A Minimum Instruction Time : 0

If the characteristic polynomial of a 3×3 matrix A is given by $ch_A(x) = x^3 - 2x^2 - x + 28$,

then trace of A and determinant of A are respectively,

Options :

1. ✗ 2 and 28
2. ✗ -2 and -28
3. ✓ 2 and -28
4. ✗ -1 and -28