M. Tech 5) TEXTILE TECHNOLOGY G.S-TX

Syllabus & Model Question Paper

Syllabus

Textile Fibres: Classification of Polymers-Application of Polymer-Study of Various methods of polymerization -Study of various types of initiators -Techniques of polymerization -Physical structure of polymers-Polymer reactions-Thermal analysis of polymers; Study of different structures of textile fibres using various techniques-Study of different properties of various textiles fibres i.e., moisture relations, mechanical properties optical properties, electrical properties and thermal properties; History on origin of textiles Study of different textiles fibres-Basic requirements of textile fibres Geographic distribution-Cultivation and grading of cotton, wool, silk and jute fibres -Physical and chemical properties of important natural fibres; Sequence of operations in conversion of important natural fibres into fabric; Study of different man-made fibre spinning -Fundamentals of fluid flow in man -made fibre spinning-High speed melt spinning-Formation of fibre structure during various methods of man -made spinning-Production of micro denier and special shaped fibres; Production and Properties of various regenerated fibres-Production of various raw materials for different synthetic fibres -Properties of different synthetic fibres-Effect of various parameters on various synthetic fibres-Study of semi-continuous and integrated continuous process for production of Nylons; Study of different high performance fibres; Study of spin finish –heat setting and drawing of fibres; Study of different methods of textursing and various parameters affecting texturising –Test methods of textured yarns; Study of different yarn count systems-conversion from one system to another system.

Yarn Manufacture: Ginning and Baling:

Blow room: Objects and methods of mixing —Opening and cleaning—Blow room machineries cleaning efficiency—Lap regularity—Modern developments—Auto mixer and calculations pertaining to blow room.

Carding: Objects –Working –Speeds and Setting –Grinding and stripping –Silver quality –Modern developments in carding-Calculations related to carding –Fibre hooks at card – Opening lines required for processing of various blends.

Drawing: Objects and Principles –Roller drafting systems –Modern developments – Calculations pertaining to draw frame.

Combing: Hook formation in carding –Study pf preparatory machines to comber – Combing process-Setting –Modern –Combers –Calculations pertaining to comber.

Speed Frame: Objects –working and drafting systems –Twist insertion –Mechanism of winding –Lift of bobbin-Bobbin building mechanism –Speeds and production calculations-Modern speed frames.

Ring Frame: Objects-Working and ring frame mechanisms-Yarns tension during spinning a yarn and package faults –modern developments- calculations pertaining to ring frame.

Doubling: Objects – Dry doubling and wet doubling – Fancy yarns – Hosiery and seing threads - Properties and end uses.

Open End Spinning: Principles of Break spinning – Comparison of ring and OE yarns - Recent developments in OE spinning – Different types of rotors and opening rollers.

Modern Yarn Production Methods: Twist less spinning – Self twist spinning – Wrap spinning – Friction spinning and air-jet spinning – Comparison of the above methods for their principles and yarn properties – end used and techno-econmics feasibility – Siro, core and cover spinning methods.

Fabric Manufacture

Winding: Objects – Derivation of speeds – coil angles – Cone angle – Study of modern winders Production Calculations

Warping: Objects – Study of modern warping machines – Production calculations.

Sizing: Study of ingredients – Properties – Modern size cooking equipments – Modern sizing machine – Production calculations.

Looms: Study of Plain tappet tappet loom – Automatic looms – Drop box looms – Dobby and jacquard looms – Production calculations.

Unconventional Weaving Machine: Study of Gripper – Rapier – Air jet – water jet machines.

Non Wovens: Classification - Web productions techniques - Properties of Binders - Geometry of Non woven structures Identification and testing of Non wovens - Study of thermal, spun bonding and spun lacing.

Knitting: Weft Basic stitches – Jersey – Rid – Purl – Interlock – Warp Basci Stitches – Pillar – Atlas – Tricot – Study of circular weft knitting machines – Advantages of positive feed – Study of warp knitting machines – Tricot and Raschel.

Chemical Processing Of Textiles

Pre-process: Preparatory processes to wet processing; An overview of wet processing - Sequences of wet processing - Desizing - Methods of desizing - Singeing - Methods of singeing - Batching - Souring - Bleaching - Mercerizing; Methods of purifying fibre yarn and Fabric made from other natural fibre like silk, wool, jute etc.; Methods of desizing - Scouring and Bleaching of regenerated cellulose fibre.

Dyeing: Coloration – Theories of coloration / dyeing – Factors that affect Dyeing Mechanism of dyeing – Mechanism used for dyeing – Classification of dyes – Dyeing of Natural fibres using direct, reactive, acid, metal complex, yat, sulphur, Ingrain dyes and other popular dyes using different methods – After treatments and testing o dyed materials – Yarn package dyeing – Dyeing of knitted fabrics – Dyeing of garments.

Printing: Design development for printing – Sources of inspection – the designers tools and work space – Different techniques for design generation and reproduction – Transfer of designs on wooden blocks, Screen and Stencil – Scope of printing – Methods and principles of printing – Machineries used for Textile printing – Passage of material through printing machines.

Finishing:Objects of finishing – Various methods of finishing – Cotton, Silk, Wool, worsted fabric – Chemicals formulation of different finishes – Machiners used for finishing – Speciality chemicals used for finishing – Finishing of Garments.

Textile Testing

Fbires: Regain – Length – Fineness – Maturity – Strength – their determination – HVI and AFIS.

Yarn: Yarn count – Twist – Strength – Hairiness – Uniformity – and their determination. **Fabrics:** Fabric weight – Thickness – Cover – Tear – Abrasion – Drape – Crease – Colour fastness – their determination. Fabric Handle – KESF and FAST

Silk Technology

Cocoons: Sorting of cocoons, cocoon testing, storage of cocoons, stifling of cocoons, Drying of cocoons cooking of cocoons. Methods employed – Characteristics of cocoons.

Reeling: Methods of Silk Reeling – Charakha – Cottage basins – Filatures – Semi – automatic an Automatic types.

Raw Silk testing - Packing of raw silk - Utilization of by -products.

Silk Throwing: Manufacture of yarns for use in ordinary, chiffon, crepe, georgette fabrics – Number of plies and different twist levels used. Developments in Silk Throwing Industry.

Weaving Industry: Warp and Weft preparation – Machineries employed in small scale and organized sections. Silk Weaving – Handloom and Power loow Weaving – Special features of silk looms – modifications required on power loom to weave silk fabrics.

Spun Silk Industry: Raw materials for Spun Silk Yarn Production, Production of Spun yarn and their properties.

Processing Industry: Degumming and drying of silk yarns – Dyeing, Printing and Finishing of silk fabrics.

Fabric Structure: Study of plain – Twill – Stain – Crepe – Mockleno and Towelling structures. Backed cloths – Extra wrap and Extra Weft cloths – Double cloth Terry weaves - Velvet – Velveteens – Gauge and Leno – Damask Brocade cloths.+

Fashion Design and Garment Technology

Terms and Definitions used in Fashion and Garment Industries – The art and Techniques of Body measurements and standard sizes and measurements prevalent in Garment industries.

Principles and Practices of Pattern making – Grading – Computer Aided pattern making and Grading – Cutting room operation – Laying – Cutting – Numbering – Bundling – Sewing operation – Classes of seams and stitches – Sewing threads – Defects is sewing; Garment Finishing section – Buttoning – Labelling – Care labeling – Checking – Pressing – Folding – packing and packing standards. Quality control in garment Industry – Garments washing – dyeing and finishing. Brand culture and Apparel brand names. Sourcing and Merchandising – Apparel Engineering and Production Control.

Model Question paper

PART - I

Each question carries One Marks

 $50 \times 1 = 50 \text{ Marks}$

1) Moi	sture regain of	Polyester is	,		
	a) 12%	b) 0.4%	c) 10%	d) 8%	
2) In N	Modern card the	e speed of the licker	in is up to		
	a) 200rpm	b) 400 rpm	c)1800 rpm	d)750 rpm	

a\						
3) The		of the last Pick in the cloth Woven on the loom is known as				
	(a)	Negative shedding				
	(b)	Positive shedding				
	(c)	Positive & Negative shedding				
	(d)	Semi positive shedding				
4) Hea	at setting	process is applicable to				
	(a)	Polyester				
	(b)	Silk				
	(c)	Wool				
	(d)	Cotton				
5) Hyo	drogen Pe	eroxide bleaching is done at				
	(a)	80-85 degree centigrade				
	(b)	140 degree centigrade				
	(c)	200 degree centigrade				
	(d)	240 degree centigrade				
		DADT H				
F 1-		PART – II				
Lach	question	carries two marks $25 \times 2 = 50 \text{ Marks}$				
1) The	essentia	l operations of spinning are				
		Twisting and Winding				
(b) Drafting and Winding						
(c) Drafting and Twisting						
(d) Drafting, Twisting and Winding						
2) N	ylon 6,6	is made from				
17/		LVW LD L				
	a) Urea	·				
	c) Glot	per Salt d) Hexamethylene diamine and Adipic acid				
3) K	eighley o	lobby has become very popular because of its				
	(a)	Low Cost				
	(b)	Availability				
	(c)	Simplicity and reliability				
	(d)	Capacity to produce defectless fabric.				
4) Mer	cerising i	s done to impart to the yarn or fabric				
	(a)	Strength				

- Lustre (b)
- Elongation (c)
- Elastic recovery (d)
- 5) In cheese dyeing -----kg of yarn is dyed in one lot..
 - a) 20 Kg

 - b) 40 Kg c) 200 250 Kg d) 1000 Kg.