POST GRADUATE COMMON ENTRANCE TEST-2016

DATE and TIME		COURS	SUBJECT			
03-07-2016 2.30 p.m. to 4.30 p.m.	co	E/M.Tech/lourses offe U/UVCE/U	red by	TEXTILE TECHNOLOGY		
MAXIMUM MARKS	TOTAL D	URATION	MAXIMUM TIME FOR ANSWERING 120 Minutes			
100	150 Mi	inutes				
MENTION YOUR PG	CET NO.	ET NO. Q		QUESTION BOOKLET DETAILS		
		VERSION	CODE	SERIAL NUMBER		
		A -	1	209517		

DOs:

- Check whether the PGCET No. has been entered and shaded in the respective circles on the OMR answer sheet.
- Ensure whether the circles corresponding to course and the specific branch have been shaded on the OMR answer sheet.
- This Question Booklet is issued to you by the invigilator after the 2nd Bell i.e., after 2.25 p.m.
- The Serial Number of this question booklet should be entered and the respective circles should also be shaded
- completely on the OMR answer sheet.

 The Version Code of this question booklet should be entered on the OMR answer sheet and the respective circles 5. should also be shaded completely on the OMR answer sheet.
- Compulsorily sign at the bottom portion of the OMR answer sheet in the space provided.

DON'Ts:

- THE TIMING AND MARKS PRINTED ON THE OMR ANSWER SHEET SHOULD NOT BE DAMAGED/MUTILATED/SPOILED.
- The 3rd Bell rings at 2.30 p.m., till then;
 - Do not remove the paper seal / polythene bag of this question booklet.
 - Do not look inside this question booklet.
 - Do not start answering on the OMR answer sheet.

IMPORTANT INSTRUCTIONS TO CANDIDATES

- This question booklet contains 75 (items) questions and each question will have one statement and four answers. (Four different options / responses.)
- After the 3rd Bell is rung at 2.30 p.m., remove the paper seal / polythene bag of this question booklet and check that this booklet does not have any unprinted or torn or missing pages or items etc., if so, get it replaced by a complete test booklet. Read each item and start answering on the OMR answer sheet. During the subsequent 120 minutes:
 - Read each question (item) carefully.
 - Choose one correct answer from out of the four available responses (options / choices) given under each question / item. In case you feel that there is more than one correct response, mark the response
 - which you consider the best. In any case, choose only one response for each item.

 Completely darken / shade the relevant circle with a BLUE OR BLACK INK BALL POINT PEN against the question number on the OMR answer sheet

Correct	Method	of	shading	the	circle	on	the	OMR	answer	sheet	is	as	shown	below	
Correct Method of shading the circle on the OMR answer sheet is as shown below:															

- Use the space provided on each page of the question booklet for Rough Work. Do not use the OMR answer sheet for the same.
- After the last Bell is rung at 4.30 p.m., stop marking on the OMR answer sheet and affix your left hand thumb impression on the OMR answer sheet as per the instructions. Handover the OMR ANSWER SHEET to the room invigilator as it is.
- After separating the top sheet (KEA copy), the invigilator will return the bottom sheet replica (Candidate's copy) to you to carry home for self-evaluation.
- Preserve the replica of the OMR answer sheet for a minimum period of ONE year.
- Only Non-programmable calculators are allowed.

Marks Distribution

PART-1 : 50 QUESTIONS CARRY ONE MARK EACH (1 TO 50) PART-2 : 25 QUESTIONS CARRY TWO MARKS EACH (51 TO 75)





A-1 2



TEXTILE TECHNOLOGY PART - 1

(Each question carries one mark)

 $(50\times1=50)$

1.	fibres are used to make elastic fabrics (A) Polyester (B) Nylon (C) Acetate (D) Lycra	4.	The temperature at which carbon fibres are produced (A) 250 - 300 °C (B) 2000 - 2500 °C (C) 100 - 150 °C (D) 800 - 900 °C
2.	Acrylic fibres have structure. (A) Dog bone (B) Circular (C) Triangular (D) Semi-circular	5.	Amongst the following fibre has the lowest moisture regain. (A) Polyester (B) Nylon (C) Polypropylene (D) Acrylic
3.	Solution polymerization is generally used to produce (A) Polyester (B) Nomex (C) Kelvar (D) Acrylic fibres	6.	Birefringence and sonic modulus generally explain (A) Crystallinity of fibres (B) Orientation of fibres (C) Crystalline & amorphons orientation (D) Crystallite size



7.	Functional groups in a fibre can be identified by	10.	Three bladed beater is considered as
	(A) X – ray spectroscopy		(A) Trash analyser
	(B) FTIR – spectroscopy		(B) Minor cleaning point
	(C) HPLC		(C) Major cleaning point
	(D) Mass spectroscopy		(D) Nep cleaning point
8.	Weight in gms of 1000 mts of	11	Attenuation of fibres takes place in
	filaments is known as	11.	Attenuation of fibres takes place in
	(A) English count		(A) Carding
	(B) Denier	8	(B) Draw frame
	(C) Tex		(C) Simplex
	(D) Kilo Tex		(D) Doubling
9.	The two raw materials used for		
	production of Nylon fibres are	12.	Ring spun yarns are better than OE
	(A) Hexamethylene diamine &		yarns because
	adipic acid		(A) They are stronger
	(B) Adipic acid and caprolactum		(B) They are more uniform
	(C) Caprolactum and acrylamide		(C) They are clean and neat
	(D) Polyacrylamide and Benzoic		



TX

(D) They are smooth

acid

13.	Piane	o feed regulating motion is used in
	(A)	Simplex
	(B)	Carding engine
	(C)	Draw frame
	(D)	Scutcher
14.	The	proportion of trailing hooks in
		sliver is
	(A)	20%
	(B)	60%
	(C)	550/

14. The proportion of trailing hooks in card sliver is

(A) 20%

(B) 60%

(C) 55%

(D) 10%

15. Auto levellers are used in

(A) Blow room

(B) Ring frame

(C) Carding & draw frame

(D) Winding

- 16. Water jet looms are not suitable to weave
 - (A) Polyester fabrics
 - (B) Acrylic fabrics
 - (C) Nylon fabrics
 - (D) Cotton fabrics
- 17. The setting for mechanical slub catcher in winding is
 - (A) 1.5 times the yarn dia
 - (B) Equals the yarn dia
 - (C) 2.5 times the yarn dia
 - (D) 3 times the yarn dia
- 18. Generally thin places in a yarn are removed in winding by
 - (A) Tensioners
 - (B) Weft cleaners
 - (C) Yarn clearers
 - (D) Feelers

.	Following is the universal bleaching	22.	Hot mercerization means
	agent.		(A) Mercerization at 200 °C
	(A) Sodium peroxide		(B) Mercerization at 65 - 90 °C
	(B) Hydrogen peroxide		(C) Mercerization at 100 °C
	(C) Sodium perborate		
	(D) Peracitic acid		(D) Mercerization at 120 °C
20.	Chemical formula of bleaching	23.	Lenco vat is a
	powder is		(A) Oxidised form of vat dye
	(A) Double chloride of calcium		(B) Reduced form of vat dye
	hypochlorite		(C) Chlorinated vat dye
	(B) Sodium hypochlorite		(D) Insoluble form of vat dye
	(C) Sodium peroxide		
	(D) Calcium perhydroxide		
		24.	Vinyl sulphone reactive dyes have the
21.	The following is a sequestering agent.		following name.
	(A) EDFA		(A) Bifunctional dyes
	(B) EDTA		(B) Remazol dyes
	(C) EDMA		(C) Monochlorotriazine dyes

(D) Hetero bifunctional dyes



(D) EMDA

- 25. Main advantage of pigment printing is
 - (A) Less quantity of chemicals
 - (B) Quick delivery of printed goods
 - (C) No washing is required
 - (D) Reduced cost of ingredients
- 26. 'Batik' style of printing is a
 - (A) Discharge style of printing
 - (B) Special style of printing
 - (C) Reduced style of printing
 - (D) Resist style of printing
- 27. In pigment printing urea acts as a
 - (A) Oxidizing agent
 - (B) Reducing agent
 - (C) Deliquescent
 - (D) Surfactant

- 28. Following is the example for nonformaldehyde based anti-creasing agent.
 - (A) DMEU
 - (B) DMDHEU
 - (C) BTCA
 - (D) TMEU
- 29. Diazotisation of base in azoic dyeing takes place between
 - (A) Base, HCl & NaNO₂
 - (B) Base, Ice & NaOH
 - (C) Base, NaOH & NaCl
 - (D) Base, Naphthol & NaOH
- 30. Metal complex dyes are derivatives of
 - (A) Basic dyes
 - (B) Acid dyes
 - (C) Direct dyes
 - (D) Reactive dyes

- 31. Fabric handle can be measured by
 - (A) Kawabata evaluation system
 - (B) Serigraph testing
 - (C) Drape and abrasion testing
 - (D) Flexural rigidity
- 32. Higher the drape coefficient means
 - (A) Higher the drapability
 - (B) Lower the drapability
 - (C) No change in drapability
 - (D) Variation in drapability
- 33. Loop test is generally used for measuring
 - (A) Drape of fabric
 - (B) Flexural rigidity of filament/yarns
 - (C) Bending of fabric
 - (D) Twist of yarns

- 34. Stelometer is used for measuring
 - (A) Twist in yarns
 - (B) Bundle strength of fibres
 - (C) Count of yarns
 - (D) Abrasion resistance of fabrics
- 35. Stifling of cocoons is done to
 - (A) Facilitate long storage of cocoons
 - (B) Improve the quality of silk
 - (C) Improve the quality of reeling
 - (D) Increase of price of cocoons
- 36. 'Tarapath' is a thread guide used in
 - (A) Cottage basin
 - (B) Multi end reeling machines
 - (C) Semi automatic machines
 - (D) Charaka

- 37. The twist levels in a crepe yarns is
 - (A) 10-20 turns/mt
 - (B) 2000 2200 turns/mt
 - (C) 100 150 turns/mt
 - (D) 50 70 turns/mt
- 38. Following picking mechanism is generally used on silk looms:
 - (A) Torsion bar picking
 - (B) Multi level picking
 - (C) Cone under tricking
 - (D) Traction picking
- 39. Jettebout on a multi end basin is a
 - (A) Filament cutting device
 - (B) Cocoon picking device
 - (C) Filament end picking device
 - (D) Tensioning device

- 40. Pure zari consists of
 - (A) Silk + Silver + Copper
 - (B) Gold + Twisted silk + Silver
 - (C) Silver + Cuprammonium rayon + Gold
 - (D) Gold + Copper + Polyester
- 41. Degumming of raw silk is done to improve
 - (A) Drapability of silk yarns
 - (B) Lustre of silk yarns
 - (C) Neatness of silk yarns
 - (D) Cleaners of silk yarns
- 42. 'Dressing frame' is used in
 - (A) Reeling industry
 - (B) Weaving industry
 - (C) Spun silk industry
 - (D) Dyeing industry

43.	Cohesion test is used for testing of	47.	Following structure is used for
	(A) Polyester yarns		toweling fabric.
	(B) Nylon filaments		(A) Twill
	(C) Woollen yarns		(B) Velvet
	(D) Raw silk yarns		(C) Huck a back
			(D) Damask
44.	4 - point and 10 - point systems are	48.	Damask and brocade fabrics are
	used for	70.	generally woven on
	(A) Yarn inspection		(A) Plain looms
	(B) Fabric inspection		(B) Automatic looms
	(C) Garment inspection		(C) Jacquard looms
	(D) Raw material inspection		(D) Dobby looms
	*		,
45.	'ARROW' is brand name of	49.	weave is used to
	company.		produce terry towel fabric.
	(A) Arvind mills		(A) Mark leno
	(B) Raymonds		(B) Damask
	(C) Gokaldas images		(C) Pile
	(D) Van Hansen		(D) Herring bone twill
46.	Main duties of an apparel	50.	is a popular garment
	merchandiser are		design software.
	(A) Coordinating purchase orders		(A) GERBER
	(B) Packing and forwarding		(B) LENOTEX
	(C) Souring the fabrics		(C) INDWEAVE
	(D) Cutting and sewing		(D) SOFT APPAREL
		<u> </u>	



- 51. Density of silk is
 - (A) Lower than cotton but higher than Nylon
 - (B) Equal to acrylic
 - (C) Higher than cotton but lower than polyester
 - (D) Equal to wool
- 52. Mazor reducing agents used in dyeing are
 - (A) Sod. Hydrosulphite + Sod. sulphide + Rongalite C
 - (B) Sod. metaphosphate + Rongalite- C + Sod. hydroxide
 - (C) Calcium hypophosphites
 - (D) Zinc chloride and magnesium chloride

53. The process of drawing of as spun filaments to impart orientation is typically

carried out at temperatures

- (A) Below Tg
- (B) Near softening point
- (C) Near melting point (Tm)
- (D) Just above glass transition temperature (Tg)
- 54. If the percent moisture regain (R) of a fibre is 8, its percent moisture content(M) would be
 - (A) 7.4
 - (B) 7.2
 - (C) 7.6
 - (D) 7.0

55.	Minimum of functional	5
	groups are required for conducting	
	condensation polymerization.	1
	(A) 1	
	(B) 2	
	(C) 3	
	(D) 4	
		5
56.	Moisture regain of Nylon fibre is in the range of	
	(A) 2.0 – 3.0	
	(B) 3.5 – 4.5	
	(C) $7.0 - 8.0$	
	(D) 10-11	
57.	The air pressure required on air jet loom at the time of west insertion is	
	(A) 10 bar	
	(B) 6 bar	
	(C) 20 bar	
		1

58. AQL system inspection is related to

- (A) Fabric inspection
- (B) Garment inspection
- (C) Sewing thread inspection
- (D) Support materials inspection

59. For a known growth, the micronaire value of cotton fibre is the measure of

- (A) Fibre length
- (B) Fibre Strength
- (C) Fibre maturity
- (D) Fibre fineness

60. The stretch allowed for cotton warp on multi-cylinder sizing machine is

- (A) 5%
- (B) 2%
- (C) 6%
- (D) 10%

Space For Rough Work



(D) 30 bar

- 61. If the length of card sliver is 6 yds and weight is 357 grains, the hank of sliver will be
 - (A) 0.14 Ne
 - (B) 0.12 Ne
 - (C) 0.16 Ne
 - (D) 0.18 Ne
- 62. The length of yarn at front roller of ring frame is 1800 yds, & twist contraction is 5% then the length on bobbin will be equal to
 - (A) 1780 yds
 - (B) 1710 yds
 - (C) 1890 yds
 - (D) 1800 yds

- 63. Heat transfer printing makes use of
 - (A) Solubility of dyes
 - (B) Migration characteristics of dyes
 - (C) Sublimation property of dyes
 - (D) Diffusion of dyes
- 64. Colloidal theory of dyeing is used to explain
 - (A) Dyeing of cotton
 - (B) Dyeing of polyester
 - (C) Dyeing of silk and wool
 - (D) Dyeing of acrylics
- 65. Carrier dyeing of polyester is carried out at
 - (A) 120 130 °C
 - (B) $80 90 \, ^{\circ}\text{C}$
 - (C) 100 °C
 - (D) 150 170 °C

66.	Projected area of a 30 cm dia fabric					
	specimen placed on 20 cm dia support					
	plate of drape tester is 302 cm ² . Drape					
	coefficient for this fabric is					

- (A) 0.47
- (B) 0.57
- (C) 0.67
- (D) 0.77
- 67. In a twist untwist method to determine yarn twist using 10" sample,
 400 rotations of a jaw are required to complete the test. Twist per inch in the yarn is
 - (A) 80
 - (B) 40
 - (C) 20
 - (D) 10

- 68. The draw frame draft of a draw frame with a front roller speed of 800 mts/min and back roller speed is 110 yds/min is
 - (A) 7
 - (B) 8
 - (C) 9
 - (D) 10
- 69. If 'D' is the fibre dia, air flow rate through a plug of fibres is proportional to
 - (A) D^2
 - (B) D
 - (C) 1/D
 - (D) $1/D^2$
- 70. Commercial grade polypropylene is
 - (A) Atactic
 - (B) Isotactic
 - (C) Syndiotactic
 - (D) Smectic



- 71. Following instrument measures the K/S value of a dyed fabric
 - (A) Potentiometer
 - (B) Reflectance spectrophotometer
 - (C) Atomic mass spectrophotometer
 - (D) Infrared spectrophotometer
- 72. Following chemical is used as an anticreasing agent.
 - (A) NaOH
 - (B) Na₂SiO₃
 - (C) DMDHEU
 - (D) CH₃COOH
- 73. The weight in gms of 9 km of yarn is known as
 - (A) Kilo Tex
 - (B) Denier
 - (C) Tex
 - (D) Milli Tex

- 74. Winch dyeing machine is used to dye
 - (A) Tightly woven fabrics
 - (B) Knitted fabrics
 - (C) Light weight PET fabrics
 - (D) Non woven Nylon fabrics
- 75. Following calendaring machine produces fine lines on fabric.
 - (A) Swizzing calendar
 - (B) Schreiner calendar
 - (C) Friction calendar
 - (D) Lapping calendar









